- 1 Petroleum is a source of many important chemicals.
 - (a) Name two industrial processes which must take place to produce alkenes from petroleum.

 [2]
 - (b) Ethene, $CH_2=CH_2$, and propene, $CH_2=CHCH_3$, can both be converted into polymers.
 - (i) What type of polymerisation takes place when ethene forms a polymer?
 [1]
 (ii) What is the empirical formula of the polymer formed from ethene?
 [1]
 (iii) Propene has the structural formula CH₂=CHCH₃.

Draw **two** repeat units of the polymer made from propene.

[2]

(c) Ethene will react with steam to form ethanol.

Propene will react with steam to form two isomers, both of which are alcohols.

Suggest the structures of these alcohols.

- (d) Esters are organic chemicals noted for their characteristic smells. Ethanoic acid and methanol will react to form an ester.
 - (i) Name the catalyst needed to form an ester from ethanoic acid and methanol.

		[1]
(ii)	Name the ester formed when ethanoic acid reacts with methanol.	
		[1]
(iii)	Draw the structure of the ester formed when ethanoic acid reacts with methanol. Show	v all

(iii) Draw the structure of the ester formed when ethanoic acid reacts with methanol. Show all bonds.

		[2]
(iv)	Give the name of a polyester.	
		[1]
	[Total:	13]

- 2 Alkanes and alkenes are both series of hydrocarbons.

 - (b) Alkenes and simpler alkanes are made from long-chain alkanes by cracking. Complete the following equation for the cracking of the alkane $C_{20}H_{42}$.

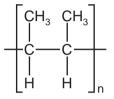
$$C_{20}H_{42} \rightarrow 2C_4H_8 + 2C_2H_4 + \dots$$
 [1]

- (c) Alkenes such as butene and ethene are more reactive than alkanes. Alkenes are used in the petrochemical industry to make a range of products, which includes polymers and alcohols.
 - (i) Dibromoethane is used as a pesticide. Complete the equation for its preparation from ethene.

$$\begin{array}{c} H \\ C = C \\ H \\ H \end{array} + B_2 \rightarrow$$

[1]

(ii) The structural formula of a poly(alkene) is given below.



Deduce the structural formula of its monomer.

[2]

(iii) How is butanol made from butene, $CH_3 - CH_2 - CH = CH_2$? Include an equation in your answer.

......[2]

(iv) Cracking changes alkanes into alkenes. How could an alkene be converted into an alkane? Include an equation in your answer.



(d) 20 cm³ of a hydrocarbon was burnt in 175 cm³ of oxygen. After cooling, the volume of the remaining gases was 125 cm³. The addition of aqueous sodium hydroxide removed carbon dioxide leaving 25 cm³ of unreacted oxygen.

(i)	volume of oxygen used = $\dots \dots m^3$	[1]	
(ii)	volume of carbon dioxide formed = cm ³	[1]	
(iii)	Deduce the formula of the hydrocarbon and the balanced equation for the reaction.		
		[2]	
	[Total:	15]	

- 3 The alkenes are unsaturated hydrocarbons. They form a homologous series, the members of which have the same chemical properties. They undergo addition reactions and are easily oxidised.
 - (a) The following hydrocarbons are isomers.



(i) Explain why these two hydrocarbons are isomers.

......[2]

(ii) Give the structural formula of another hydrocarbon which is isomeric with the above.

[1]

- (b) Give the structural formula and name of each of the products of the following addition reactions.

name of product	[2]
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- (c) Alkenes can be oxidised to carboxylic acids.
 - (i) For example, propene, $CH_3 CH = CH_2$, would produce ethanoic acid, $CH_3 COOH$, and methanoic acid, H COOH. Deduce the formulae of the alkenes which would form the following carboxylic acids when oxidised.

ethanoic acid and propanoic acid

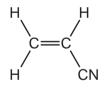
only ethanoic acid

[2]

(ii) Describe the colour change you would observe when an alkene is oxidised with acidified potassium manganate(VII).

......[2]

(d) Alkenes polymerise to form addition polymers. Draw the structural formula of poly(cyanoethene), include at least two monomer units. The structural formula of the monomer, cyanoethene, is given below.



[3]

[Total: 16]

- 4 The alkenes are unsaturated hydrocarbons. They form a homologous series, the members of which have similar chemical properties:
 - easily oxidised
 - addition reactions
 - polymerisation
 - combustion.
 - (a) All the alkenes have the same empirical formula.
 - (i) State their empirical formula.
 -[1]
 - (ii) Why is the empirical formula the same for all alkenes?
 -[1]
 - (b) Alkenes can be oxidised to carboxylic acids by boiling with aqueous potassium manganate(VII).
 - (i) Pent-2-ene, CH_3 - CH_2 - $CH=CH-CH_3$, oxidises to CH_3 - CH_2 -COOH and CH_3COOH . Name these two acids.
 - (ii) Most alkenes oxidise to two carboxylic acids. Deduce the formula of an alkene which forms only one carboxylic acid.

[1]

- (c) Complete the following equations for the addition reactions of propene.
 - (i) $CH_3 CH = CH_2 + Br_2 \rightarrow \dots$ [1]
 - (ii) $CH_3 CH = CH_2 + H_2O \rightarrow \dots$ [1]
- (d) Draw the structural formula of poly(propene)

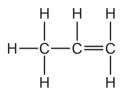
(e) 0.01 moles of an alkene needed 2.4 g of oxygen for complete combustion. 2.2 g of carbon dioxide were formed. Determine the following mole ratio.

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moles of alkene : moles of O<sub>2</sub> : moles of CO<sub>2</sub>
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From this ratio determine the formula of the alkene.

- 5 The alkenes are a series of unsaturated hydrocarbons. They have the general molecular formula $C_n H_{2n}$.
 - (a) Deduce the molecular formula of an alkene which has a relative molecular mass of 126. Show your working.

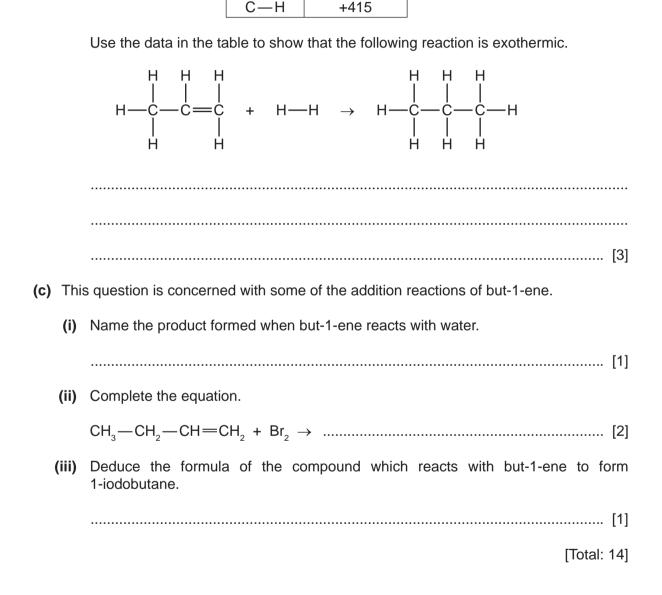
(b) The structural formula of propene is drawn below.



 (i) Draw a diagram showing the arrangement of the valency electrons in one molecule of this covalent compound.
 Use x to represent an electron from an atom of carbon.
 Use o to represent an electron from an atom of hydrogen.

(ii) Draw the structure of the polymer formed from propene

[3]



(iii) Bond energy is the amount of energy, in kJ, which must be supplied to break one mole of the bond.

bond

H - H

C = C

C-C

bond energy

in kJ/mol

+436

+610

+346